

# TRIM<sup>®</sup> OM 303

## Nonchlorinated Cutting and Lubricating Oil



TRIM OM 303 is a highly formulated straight oil designed for use in conventional and Swiss style screw machines, high-speed turning centers, and high-performance, multi-station machines, such as Hydromats. OM 303 is safe for use on aluminum alloy and steel alloy parts, as well as cast iron, copper, brass, and bronze. This product is excellent for high-pressure applications such as thread rolling and thread-form tapping. OM 303 has proven itself in difficult operations on stainless and bearing steels. OM 303 provides lubrication properties similar to ISO 32 general-purpose lube oils.

### Straight Oils



#### *Straight to the point-of-cut:*

*TRIM<sup>®</sup> straight oils, used "straight up", without dilution of water, provide maximum lubricity. Typically used for operations such as Swiss-style screw machines, honing, grinding very difficult-to-machine materials, and gun drilling.*

*Depending on the specific product, some TRIM straight oils are a high-end blend of various base oils; while others contain extreme-pressure additives to control built-up edge and for added tool life.*

*Get straight to the cut with TRIM straight oils.*

### Choose OM 303:

- Very light colored and clean running
- Low foaming and low misting for use in aggressive operations
- Oxidation inhibited for longer life, and an excellent choice where both ferrous and aluminum or copper alloy parts are being machined aggressively
- Far easier to wash off parts than many oils of similar or even lower performance
- Has replaced dark, active sulfur/chlorine straight oils in several large operations while providing superior results in tool life
- An outstanding product in thread rolling, thread form tapping, and in Swiss screw machines with solid bushings
- Contains no active sulfur; therefore, does not stain parts

### OM 303 especially for:

**Applications** — cutting, drilling, high-speed turning, machining, reaming, roll threading, Swiss-style screw machines, tapping, thread forming, thread rolling, and turning

**Metals** — aerospace alloys, aluminum, aluminum alloys, bearing steel, brass, bronze, cast iron, copper, copper alloys, exotic alloys, stainless steels, steel alloys, and steels

**Industries** — bearing

**OM 303 is free of** — active sulfur and chlorine

### Health and Safety

Request SDS



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### Application Guidelines

- This product is compatible with TRIM<sup>®</sup> TAP NC; however, it should not be combined with TRIM<sup>®</sup> OM 100 or TRIM<sup>®</sup> OM 287.
- TRIM OM 303 is designed to be used straight.
- For additional product application information, including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at <https://www.2trim.us/distributors.php>, your District Sales Manager, or call our Tech Line at 1-800-537-3365.

### Physical Properties Typical Data

Color	Yellow
Odor	Mild
Form	Liquid
Flash Point	> 336°F
Viscosity	32.40 cSt @104°F (40°C)
V.O.C. Content (ASTM E1868-10)	115 g/l



1-gallon jug  
SKU: OM303/1  
UPC-12: 641238005919



5-gallon pail  
SKU: OM303/5  
UPC-12: 641238005940



54-gallon drum  
SKU: OM303/54  
UPC-12: 641238005957



270-gallon tote  
SKU: OM303/NR270P  
UPC-12: 641238033820

### Additional Information

- Consult Master Fluid Solutions before using on any metals or applications not specifically recommended.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.
- TRIM<sup>®</sup> is a registered trademark of Master Chemical Corporation d/b/a Master Fluid Solutions.
- The information herein is given in good faith and believed current as of the date of publication and should apply to the current formula version. Because conditions of use are beyond our control, no guarantee, representation, or warranty expressed or implied is made. Consult Master Fluid Solutions for further information. For the most recent version of this document, please go to this URL:

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